



## Revised Crankshaft Pulley Bolt & Torque for 2012-2014 Hyundai 1.6L Engines

The AERA Technical Committee offers the following information regarding a revised crankshaft pulley bolt and bolt torque for 2012-2013 Hyundai 1.6L engines. These engines are used in the popular Accent and Veloster car models. Apparently, there have been many instances of these bolts loosening during normal vehicle usage.

Hyundai now offers a revised bolt and torque value for these applications. The revised bolt is further identified by a "12T" on the top of the bolt head. It is advised the original bolt be replaced with bolt Part #231272B700 anytime these vehicles are in for service. The revised bolt should be torqued to 36.2 FT/LBS (49.1 Nm) and then rotated another 40°.

Part Name	Part Number		Remarks
	Previous	New	
Crankshaft pulley bolt			<ul style="list-style-type: none"> <li>The '12T' mark is engraved on the head of the revised crankshaft pulley bolt.</li> <li>All parts and service references provided in this bulletin are subject to change.</li> </ul>
	231272B000	231272B700	
Torque specification	132.5 N.m (97.5 lb.ft)	49.1 N.m (36.2 lb.ft) + 40° rotation* (*Hand Wrench Tighten)	<ul style="list-style-type: none"> <li>Always check the latest parts and service information.</li> </ul>

### NOTICE

**Whenever a previous crankshaft pulley bolt needs to be replaced, install the newly revised crankshaft pulley bolt using the corresponding tightening torque specification.**